

Date: Friday, 23/01/2009 7:22:59 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 45139	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251177
<b>This Issue</b> : 23/01/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 42683	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 30/01/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-177 with Dart IPP D212-725-1-177"

Send a copy of this IPP

u 29-01-23

2.0	D2127251177	Cover Web
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**Comment:** Qty.: 1.0000 Each(s)/Unit    Total : 1.0000 Each(s)  
 COVER WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty    Part Number    Description    Batch  
 1    D212-725-1-177    COVER WEB    \_\_\_\_\_  
 Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-177 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:22:59 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45139

Part Number: D2127251177

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 45139	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251177
<b>This Issue</b> : 23/01/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 42683	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 30/01/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-177 with Dart IPP D212-725-1-177"

Send a copy of this IPP

U 09-01.23

2.0	D2127251177	Cover Web
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

COVER WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------

**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-177 COVER WEB 45321

Attach serviceable tags

[Signature]

JAN 30 2009

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-177 REV. B

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:22:59 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45139

Part Number: D2127251177

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



*AB*

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



*AB*

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



*N/A*

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*09/02/04*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*MF 09-02-03*

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.45**Discrepancy:

Fabricate D212-725-1-173, Doubler Oil Cooler for Dart Aerospace.

Resolution:

D212-725-1-173, Doubler Oil Cooler fabricated IAW D212-725-1 Dwg Pg. 57, Fig. 19. Material 2024T3 .040, Batch No. 0921.

**1.45** Work Done By: Kelly Alliston*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.46**Discrepancy:

Fabricate D212-725-1-175 / -176, Pilon Web for Dart Aerospace.

Resolution:

D212-725-1-175 / -176, Pilon Web fabricated IAW D212-725-1 Dwg Pg. 59, Fig. 24,25. Material 2024T3 .025, Batch No. 0355.

**1.46** Work Done By: Kelly Alliston*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.47**Discrepancy:

Fabricate D212-725-1-177 / -178, Cover Web for Dart Aerospace.

Resolution:

D212-725-1-177 / -178, Cover Web fabricated IAW D212-725-1 Dwg Pg. 60, Fig. 24,25. Material 2024T3 .040, Batch No. 2648

**1.47** Work Done By: Jason Chanthyvong*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.48**Discrepancy:

Fabricate D212-725-1-179, Angle Web for Dart Aerospace.

Resolution:

D212-725-1-179, Angle Web fabricated IAW D212-725-1 Dwg Pg. 56, Fig. 24,25. Material 2024T3 0.063, Batch No. 1947.

**1.48** Work Done By: Jason Chanthyvong*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*